

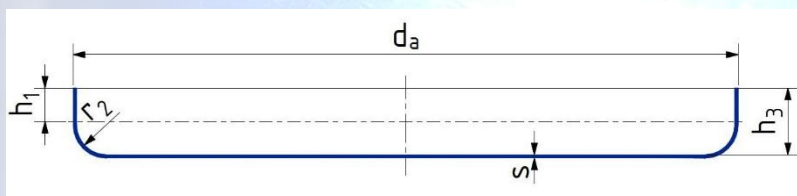
The company "Inter-Castor" Ltd. exists almost 30 years in the market of steel structures

BOTTOM HEAD

„Inter-Castor” is implementing a development plan, in which it broads out our machine park of new Swedish Roundo’s metal spinning lathe. It helps us offer you a variety of bottom heads. Available diameter in between 535-3000 mm and thickness between 3-12 mm, according to customer needs. Our products do not show a thinning effect on the bottom.

FLAT BOTTOM HEAD

Flat bottom head for stationary and transportation tanks, as well as pressure non-pressure and furnace casting made by cold machining



Our bottom heads fulfill the requirements of ISO PN-69/M-35414 (flat bottom).

Technical specification:

d_a - bottom heads major diameter 535 ÷ 3000 mm

r_2 - quoin radius: 30, 50, 60 mm

$h_3 = h_1 + r_2 + s$

s - wall thickness 3 - 12 mm

flat bottom with centering hole – diameter 22 mm

We offer bottom heads made of:

- structural steel
- stainless steel
- aluminum
- nickel alloys

Feel free to contact us about additional questions:

Phone: +48 68 383 5112, e-mail: info@intercastor.pl